



your local global brand

## GULFCUT SOLUBLE CB-2

Gulfcut Soluble CB-2 is a synthetic coolant, a blend of chemicals and water that contains no petroleum oil. It filters easily and returns to the coolant system in a crystal clear condition.

Gulfcut Soluble CB-2 is recommended for a wide range of machining applications, including drilling, tapping, light to heavy turning and milling and light to heavy grinding. It has also been used successfully as a cutting fluid in automatic screw machines.

It covers a wide range of applications on non-ferrous metals, cast irons, free-machining steels and on steels generally considered difficult to machine.

Use at a dilution varying from 15:1 to 17:1 depending upon metal to be machined as well as type of operation.

### Typical Properties (selected grades only -please see note below)

Gulfcut	Soluble CB-2
Appearance	Clear liquid
Specific Gravity	1.070
Flash Point, COC, °C	None
pH	10.0
pH, 5% solution	9.4

Note: The Gulf cutting oil range has more than 300 products. Due to space limitation all the grades are not mentioned here. For a specific Gulfcut product to suit your exact machining applications please contact your nearest Gulf representative.